© ASHRAE. Per international copyright law, additional reproduction, distribution, or transmission in either print or digital form is not permitted without ASHRAE's prior written permission.



ADDENDA

ANSI/ASHRAE Addendum ab to ANSI/ASHRAE Standard 15-2022

Safety Standard for Refrigeration Systems

Approved by ASHRAE and the American National Standards Institute on September 30, 2024.

This addendum was approved by a Standing Standard Project Committee (SSPC) for which the Standards Committee has established a documented program for regular publication of addenda or revisions, including procedures for timely, documented, consensus action on requests for change to any part of the standard. Instructions for how to submit a change can be found on the ASHRAE® website (www.ashrae.org/continuous-maintenance).

The latest edition of an ASHRAE Standard may be purchased on the ASHRAE website (www.ashrae.org) or from ASHRAE Customer Service, 180 Technology Parkway, Peachtree Corners, GA 30092. E-mail: orders@ashrae.org. Fax: 678-539-2129. Telephone: 404-636-8400 (worldwide), or toll free 1-800-527-4723 (for orders in US and Canada). For reprint permission, go to www.ashrae.org/permissions.

© 2024 ASHRAE ISSN 1041-2336



© ASHRAE. Per international copyright law, additional reproduction, distribution, or transmission in either print or digital form is not permitted without ASHRAE's prior written permission.

ASHRAE Standing Standard Project Committee 15

Cognizant TCs: 10.1, Custom Engineered Refrigeration Systems, and 9.1, Large Building Air-Conditioning Systems SPLS Liaison: Kathleen Owen

ASHRAE Staff Liaisons: Ryan Shanley and Kai Nguyen

Gregory A. Scrivener*, Chair	James W. Dominik	Bill Kinas	John P. Scott
Danny M. Halel*, Secretary	Susanne Dormann*	KC Kolstad*	Stephen V. Spletzer*
Hugo Aguilar*	Mehdi M. Doura	Satheesh Kulankara*	Russell C. Tharp
Timothy D. Anderson	Taylor Duran	Travis Lancaster	Sriram Venkat
John Bade*	Glenn Friedman*	Kevin A. McFadden	James T. VerShaw
Julius A. Ballanco	Davi L. Goergen*	Neil Monson	John I. Vucci*
Wayne K. Borrowman*	Sivakumar Gopalnarayanan*	Jeffrey Newel*	Xudong Wang
Larry D. Burns	Craig Grider*	Roberto Pereira*	Christopher W. Williams*
Matthew M. Clark*	Connor A. Hayes	Jay Peters*	George A. Yaeger
Roy R. Crawford	Charles C. Hon	Justin M. Prosser	Jun Z. Yang
Wesley R. Davis*	Harshad V. Inamdar*	Douglas T. Reindl*	Chandra Yelamanchili
Thomas Deary	Phillip A. Johnson*	Brian J. Rodgers*	Hiroshi Yoh
Payam Delgoshaei	James G. Kendzel*	Vijaykumar Sathyamurthi*	

^{*} Denotes members of voting status when the document was approved for publication

ASHRAE STANDARDS COMMITTEE 2024–2025

Douglas D. Fick, Chair	Jaap Hogeling	Kenneth A. Monroe	Paolo M. Tronville
Adrienne G. Thomle, Vice Chair	Jennifer A. Isenbeck	Daniel H. Nall	Douglas K. Tucker
Hoy R. Bohanon, Jr.	Satish N. lyengar	Philip J. Naughton	William F. Walter
Kelley P. Cramm	Phillip A. Johnson	Kathleen Owen	David P. Yuill
Abdel K. Darwich	Paul A. Lindahl, Jr.	Gwelen Paliaga	Susanna S. Hanson, BOD ExO
Drake H. Erbe	Julie Majurin	Karl L. Peterman	Wade H. Conlan, CO
Patricia Graef	Lawrence C. Markel	Justin M. Prosser	

Christopher J. Seeton

Ryan Shanley, Senior Manager of Standards

Margaret M. Mathison

SPECIAL NOTE

This American National Standard (ANS) is a national voluntary consensus Standard developed under the auspices of ASHRAE. Consensus is defined by the American National Standards Institute (ANSI), of which ASHRAE is a member and which has approved this Standard as an ANS, as "substantial agreement reached by directly and materially affected interest categories. This signifies the concurrence of more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that an effort be made toward their resolution." Compliance with this Standard is voluntary until and unless a legal jurisdiction makes compliance mandatory through legislation.

ASHRAE obtains consensus through participation of its national and international members, associated societies, and public review.

ASHRAE Standards are prepared by a Project Committee appointed specifically for the purpose of writing the Standard. The Project Committee Chair and Vice-Chair must be members of ASHRAE; while other committee members may or may not be ASHRAE members, all must be technically qualified in the subject area of the Standard. Every effort is made to balance the concerned interests on all Project Committees.

The Senior Manager of Standards of ASHRAE should be contacted for

a. interpretation of the contents of this Standard,

William M. Healy

- b. participation in the next review of the Standard,
- c. offering constructive criticism for improving the Standard, or
- d. permission to reprint portions of the Standard.

DISCLAIMER

ASHRAE uses its best efforts to promulgate Standards and Guidelines for the benefit of the public in light of available information and accepted industry practices. However, ASHRAE does not guarantee, certify, or assure the safety or performance of any products, components, or systems tested, installed, or operated in accordance with ASHRAE's Standards or Guidelines or that any tests conducted under its Standards or Guidelines will be nonhazardous or free from risk.

ASHRAE INDUSTRIAL ADVERTISING POLICY ON STANDARDS

ASHRAE Standards and Guidelines are established to assist industry and the public by offering a uniform method of testing for rating purposes, by suggesting safe practices in designing and installing equipment, by providing proper definitions of this equipment, and by providing other information that may serve to guide the industry. The creation of ASHRAE Standards and Guidelines is determined by the need for them, and conformance to them is completely voluntary.

In referring to this Standard or Guideline and in marking of equipment and in advertising, no claim shall be made, either stated or implied, that the product has been approved by ASHRAE.

(This foreword is not part of this standard. It is merely informative and does not contain requirements necessary for conformance to the standard. It has not been processed according to the ANSI requirements for a standard and may contain material that has not been subject to public review or a consensus process. Unresolved objectors on informative material are not offered the right to appeal at ASHRAE or ANSI.)

FOREWORD

There is historical precedent for machinery room spaces to be used for housing or storing other equipment or systems within the room that are not related to the machinery systems the room is specifically designed and intended to house. This creates a situation that often requires unauthorized, nonutility personnel to access the space and the equipment they are operating, inspecting, or maintaining. This increases the risk of an accident that Section 8.9.4 tries to minimize. The concern is particularly heightened as many facilities begin their transition to A2L refrigerant systems

Addendum ab emphasizes the existing normative requirements of the standard and provides information in Appendix A as to what types of equipment are generally expected to be in a machinery room and types of equipment and materials that should not be located in a machinery room. In addition, the changes provide additional information on the authorized personnel requirements for accessing a machinery room.

Informative Note: In this addendum, changes to the current standard are indicated in the text by <u>underlining</u> (for additions) and <u>strikethrough</u> (for deletions) unless the instructions specifically mention some other means of indicating the changes.

Addendum ab to Standard 15-2022

Modify Section 8 as shown. The remainder of Section 8 remains unchanged.

- **8.9.1***_Machinery rooms are not prohibited from housing other mechanical equipment unless specifically prohibited elsewhere in this standard. Where equipment other than machinery is located in a machinery room, any personnel who must access the machinery room to operate, inspect, repair, or maintain such equipment shall comply with Section 8.9.4.
- **8.9.1.1** A machinery room shall be so dimensioned that parts are accessible with space for service, maintenance, and operations.
- **8.9.1.2** There *shall* be clear head room of not less than 7.25 ft (2.2 m) below equipment situated over passageways.

[...]

8.9.4* Access. Access to the refrigerating *machinery room shall* be restricted to authorized personnel. Doors *shall* be clearly marked, or permanent signs *shall* be posted at each entrance to indicate this restriction.

[...]

Modify Informative Appendix A as shown. The remainder of the appendix is unchanged.

INFORMATIVE APPENDIX A EXPLANATORY MATERIAL

Sections of the standard with associated explanatory information in this appendix are marked with an asterisk "*" after the section number.

[...]

Section 8.9.1

The primary function of refrigerating *machinery rooms* is to safely house refrigerating *machinery* and related support equipment, such as secondary fluid pumps, *condenser* water pumps, *condenser* water sumps, *condenser* water treatment systems, etc. A refrigerating *machinery room* is not intended to house or store other unrelated equipment, materials, and supplies, such as irrigation equipment and their control panels, telecommunications equipment, window-washing equipment, janitorial supplies, pallets, boxes, seasonal furniture, etc. The reason to prohibit locating other equipment or supplies in a *machinery room* is threefold. First, added equipment within a *machinery room* increases hazards within the room and the likelihood of an incident by the presence of colocated equipment and supplies, and by reducing the space available for inspections, tests, and operating the refrigerating *machinery*. Second, locating unrelated equipment and supplies in a *machinery room* increases the likelihood that unauthorized personnel lacking appropriate refriger-

ating machinery room safety training will access the machinery room. Third, locating unrelated equipment and supplies in a machinery room must not impact or alter safety systems, such as refrigerant detection and machinery room ventilation airflow. Although this section does permit housing other mechanical equipment in the room, it is essential that all personnel accessing a machinery room be authorized to do so by the owner in accordance with Section 8.9.4.

Section 8.9.4

The purpose of restricting machinery room access to authorized personnel is to ensure those occupying the machinery room understand the hazards that exist within the room as well as evacuation/response plans should a *refrigerant* leak be detected or another type of incident occur. In addition, authorized personnel need to have appropriate training that enables them to safely perform assigned work within the room. The owner is responsible for establishing the threshold requirements and instruction/training to credential each individual considered authorized for machinery room access. In the case of authorizing contractors or other outside personnel, the owner is obligated to inform a representative from the contractor's organization or other outside personnel of hazards within the space, alarms, and emergency action planning, and to ensure they have appropriate training for the work they are expected to conduct within the space. The informed contractor, or other outside personnel, is then responsible to ensure all of its employees who will conduct work on-site have been trained for authorization. In cases where nonauthorized personnel require access to the space, such as AHJs, consultants, etc., authorized facility personnel can serve as their escort during periods where they must access the machinery room.

© ASHRAE. Per international copyright law, additional reproduction, distribution, or transmission in either print or digital form is not permitted without ASHRAE's prior written permission.

POLICY STATEMENT DEFINING ASHRAE'S CONCERN FOR THE ENVIRONMENTAL IMPACT OF ITS ACTIVITIES

ASHRAE is concerned with the impact of its members' activities on both the indoor and outdoor environment. ASHRAE's members will strive to minimize any possible deleterious effect on the indoor and outdoor environment of the systems and components in their responsibility while maximizing the beneficial effects these systems provide, consistent with accepted Standards and the practical state of the art.

ASHRAE's short-range goal is to ensure that the systems and components within its scope do not impact the indoor and outdoor environment to a greater extent than specified by the Standards and Guidelines as established by itself and other responsible bodies.

As an ongoing goal, ASHRAE will, through its Standards Committee and extensive Technical Committee structure, continue to generate up-to-date Standards and Guidelines where appropriate and adopt, recommend, and promote those new and revised Standards developed by other responsible organizations.

Through its *Handbook*, appropriate chapters will contain up-to-date Standards and design considerations as the material is systematically revised.

ASHRAE will take the lead with respect to dissemination of environmental information of its primary interest and will seek out and disseminate information from other responsible organizations that is pertinent, as guides to updating Standards and Guidelines.

The effects of the design and selection of equipment and systems will be considered within the scope of the system's intended use and expected misuse. The disposal of hazardous materials, if any, will also be considered.

ASHRAE's primary concern for environmental impact will be at the site where equipment within ASHRAE's scope operates. However, energy source selection and the possible environmental impact due to the energy source and energy transportation will be considered where possible. Recommendations concerning energy source selection should be made by its members.

ASHRAE · 180 Technology Parkway · Peachtree Corners, GA 30092 · www.ashrae.org

About ASHRAE

Founded in 1894, ASHRAE is a global professional society committed to serve humanity by advancing the arts and sciences of heating, ventilation, air conditioning, refrigeration, and their allied fields.

As an industry leader in research, standards writing, publishing, certification, and continuing education, ASHRAE and its members are dedicated to promoting a healthy and sustainable built environment for all, through strategic partnerships with organizations in the HVAC&R community and across related industries.

To stay current with this and other ASHRAE Standards and Guidelines, visit www.ashrae.org/standards, and connect on Linkedln, Facebook, Twitter, and YouTube.

Visit the ASHRAE Bookstore

ASHRAE offers its Standards and Guidelines in print, as immediately downloadable PDFs, and via ASHRAE Digital Collections, which provides online access with automatic updates as well as historical versions of publications. Selected Standards and Guidelines are also offered in redline versions that indicate the changes made between the active Standard or Guideline and its previous version. For more information, visit the Standards and Guidelines section of the ASHRAE Bookstore at www.ashrae.org/bookstore.

IMPORTANT NOTICES ABOUT THIS STANDARD

To ensure that you have all of the approved addenda, errata, and interpretations for this Standard, visit www.ashrae.org/standards to download them free of charge.

Addenda, errata, and interpretations for ASHRAE Standards and Guidelines are no longer distributed with copies of the Standards and Guidelines. ASHRAE provides these addenda, errata, and interpretations only in electronic form to promote more sustainable use of resources.